

SAFETY DATA SHEET

KER 3004N

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1. IDENTIFICATION

A. Product name

- KER 3004N [SDS-218]

B. Recommended use and restriction on use

- General use : EPOXY RESIN
- Restriction on use : Not available

C. Manufacturer / Supplier / Distributor information

o Manufacturer information

- Company name : KUMHO P&B CHEMICALS.INC
- Address : 218, Yeosusandan 2-ro, Yeosu, Jeollanamdo, Korea
- Dept. : Environment & Safety Team
- Telephone number : +82-61-688-3682
- Emergency telephone number : +82-61-688-3682
- Fax number : 061-688-3686
- E-mail address :

o Supplier/Distributor information

- Company name : KUMHO P&B CHEMICALS
- Address : East Wing 8F, SignitureTowers Seoul, 100 Cheonggyecheon-ro, jung-gu, Seoul,
- Dept. : Epoxy Resin Business Team
- Telephone number : 82-2-6961-3464,3481
- Emergency telephone number : 82-2-6961-1114
- Fax number : 82-2-6961-3490,3492
- E-mail address : epoxy_domestic@kpb.co.kr

2. HAZARD IDENTIFICATION

A. GHS Classification

- Acute toxicity (oral) : Category4
- Acute toxicity (dermal) : Category4
- Skin sensitization : Category1

B. GHS label elements

o Hazard symbols



o Signal words

- Warning

o Hazard statements

- H302 Harmful if swallowed
- H312 Harmful in contact with skin
- H317 May cause an allergic skin reaction

○ **Precautionary statements**

1) Prevention

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P321 Specific treatment
- P322 Specific measures
- P330 Rinse mouth.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.

3) Storage

- Not applicable

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

○ **NFPA grade (0 ~ 4 level)**

- Health : 2 , Flammability : 1, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	-	25036-25-3	100

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of wter for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Prevent the spread of the skin.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.

D. Ingestion contact

- About whether I should induce vomiting Take the advice of a doctor.
- Rinse your mouth with water immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Keep unauthorized personnel out.
- Notify your local firestation and inform the location of the fire and characteristics hazard.
- Using a unattended and water devices in case of large fire and leave alone to burn if you do not imperative.
- Avoid inhalation of materials or combustion by-products.
- Do not access if the tank on fire.
- Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Wear proper personal protective apparatus as indicated in Section 8 and avoid skin contact and inhalation.
- Ventilate closed spaces before entering.
- Do not touch spilled material. Stop leak if you can do it without risk.
- Handling the damaged containers or spilled material after wearing protective equipment.
- Avoid skin contact and inhalation.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small liquid state spills: Appropriate container for disposal of spilled material collected.
- For disposal of spilled material in appropriate containers collected and clear surface.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Wash thoroughly after handling.
- Avoid direct physical contact.
- Avoid contact with incompatible materials.

B. Conditions for safe storage, including any incompatibilities

- Do not apply direct heat.
- Save applicable laws and regulations.
- Do not apply any physical shock to container.
- Avoid direct sunlight.
- Keep in the original container.
- Do not eat, drink or smoke when using this product.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

- **ACGIH TLV**
 - Not available
- **OSHA PEL**
 - Not available

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Individual protection measures, such as personal protective equipment

- **Respiratory protection**
 - Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.
 - Dust, mist, fume-purifying respiratory protection
 - Any air-purifying respirator with a corpuscle filter of high efficiency
 - Any respiratory protection with a electromotion fan(for dust, mist, fume-purifying)
 - Self-contained breathing apparatus with a corpuscle filter of high efficiency
 - For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- **Eye protection**
 - Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
 - Provide an emergency eye wash station and quick drench shower in the immediate work area.
- **Hand protection**
 - Wear appropriate glove.
- **Skin protection**
 - Wear appropriate clothing.
- **Others**
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Soild
- Color	Pale yellow
B. Odor	odorless
C. Odor threshold	Not available
D. pH	7
E. Melting point/Freezing point	79~87℃
F. Initial Boiling Point/Boiling Ranges	Not available
G. Flash point	259 ℃
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	insoluble in water
M. Vapour density	Not available
N. Specific gravity(Relative density)	1.190 (at 20℃)
O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	15.2~16.1(at 25℃ in MEK)
S. Molecular weight	900~940

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Hazardous Polymerization will not occur.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION**A. Information on the likely routes of exposure**

- **(Respiratory tracts)**
 - Not available
- **(Oral)**
 - Harmful if swallowed
- **(Eye·Skin)**
 - May cause an allergic skin reaction

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- **Acute toxicity**
 - * **Oral**
 - [4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]] : LD50 > 2000 mg/kg Rat
 - * **Dermal**
 - [4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]] : LD50 > 2000 mg/kg Rabbit
 - * **Inhalation**
 - Not available
- **Skin corrosion/irritation**
 - Not available
- **Serious eye damage/irritation**
 - Not available
- **Respiratory sensitization**
 - Not available
- **Skin sensitization**
 - May cause an allergic skin reaction
- **Carcinogenicity**
 - * **IARC**
 - Not available
 - * **OSHA**
 - Not available
 - * **ACGIH**
 - Not available
 - * **NTP**
 - Not available
 - * **EU CLP**
 - Not available
- **Germ cell mutagenicity**
 - Not available
- **Reproductive toxicity**
 - Not available

- **STOT-single exposure**
 - Not available
- **STOT-repeated exposure**
 - Not available
- **Aspiration hazard**
 - Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- **Fish**
 - Not available
- **Crustaceans**
 - Not available
- **Algae**
 - Not available

B. Persistence and degradability

- **Persistence**
 - Not available
- **Degradability**
 - Not available

C. Bioaccumulative potential

- **Bioaccumulative potential**
 - Not available
- **Biodegradation**
 - Not available

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designated waste is mixed, it is difficult to treat separately, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.
- If you have a trouble in incinerating, reclaim in a landfill based on a management and takes care of wastes designated after smashing, cutting or melting it less than 15cm.

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG)

- Not available

B. Proper shipping name

- Not available

C. Hazard Class

- Not available

D. IMDG Packing group

- Not available

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : Not available
- EmS SPILLAGE SCHEDULE : Not available

15. REGULATORY INFORMATION**A. National and/or international regulatory information**

- **POPs Management Law**
 - Not applicable
- **Information of EU Classification**
 - * **Classification**
 - Not applicable
 - * **Risk Phrases**
 - Not applicable
 - * **Safety Phrase**
 - Not applicable
- **U.S. Federal regulations**
 - * **OSHA PROCESS SAFETY (29CFR1910.119)**
 - Not applicable
 - * **CERCLA Section 103 (40CFR302.4)**
 - Not applicable
 - * **EPCRA Section 302 (40CFR355.30)**
 - Not applicable
 - * **EPCRA Section 304 (40CFR355.40)**
 - Not applicable
 - * **EPCRA Section 313 (40CFR372.65)**
 - Not applicable
- **Rotterdam Convention listed ingredients**
 - Not applicable
- **Stockholm Convention listed ingredients**
 - Not applicable
- **Montreal Protocol listed ingredients**
 - Not applicable

16. OTHER INFORMATION**A. Reference**

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2013-09-13

C. Revision number and Last date revised

- 3 times, 2015-07-01

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).